

Date: Thursday, 27/11/2008 7:37:14 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SADDLE KIT
Job Number : 43788	
Estimate Number : 10943	
P.O. Number :	Part Number : K10004
This Issue : 27/11/2008 S.O. No. :	Drawing Number : K10004 REV D
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : D
Previous Run : 39767	Material :
Written By :	Due Date : 04/12/2008 Qty: 5 Um: Each
Checked & Approved By :	
Comment : Est : D - 05/07/22 Reformat; Added D3428-3 per CHG003 KJ/J LM Est Rev:E 08-09-29 revD as per dwg DD verified by:	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL



Handwritten: 08.11.27

**Comment:** DOCUMENT CONTROL

Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP
K10004 CHG004

2.0

D205641011

Ground Handling Wheel

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)GHW Kit *CHG001*

Qty	Part Number	Description
2	D205-641-011	GHW Kit

Batch

Handwritten: B43794 x4
39778 x10

3.0

D2570

Bushing

**Comment:** Qty.: 32.0000 Each(s)/Unit Total : 160.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
32	D2570	Bushing	

Handwritten: B43844

4.0

D3407045

Tow Ring

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Tow Ring

Handwritten: B43274

Handwritten: 08/12/10

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Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D34175

Washer

+++



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

batch:

43275

SS 08/12/08 (X5)

6.0

D34283

Placard

+++



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Placard

Pick:

Qty

Part Number

Description

Batch

1

D3428-3

Placard

39675

SS 08/12/01 (X5)

7.0

D5951

Saddle, 205

+++



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle

Pick:

Qty

Part Number

Description

Batch

2

D5951

Saddle

B43246 x 6

B39793 x 4

SS 08/12/01 (X5)

8.0

D5953

Saddle, 205

+++



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle

Pick:

Qty

Part Number

Description

Batch

2

D5953

Saddle

B39794 x 4

B43247 x 6

SS 08/12/01 (X5)

9.0

D5955

Saddle, 205

+++



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle

Pick:

Qty

Part Number

Description

Batch

2

D5955

Saddle

B39795 x 6

B43249 x 4

SS 08/12/01 (X5)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

D5957

Saddle, 205

+++



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle

Pick:

Qty Part Number

Description

Batch

2 D5957

Saddle

B43248 x 6

B39796 x 4

SS 08/12/01 (KS)

11.0

AN451A

Bolt

+++



Comment: Qty.: 16.0000 Each(s)/Unit Total: 80.0000 Each(s)

Bolt

Pick:

Qty Part Number

Description

Batch

16 AN4-51A

Bolt

M109285

SS 08/12/01 (KS)

12.0

AN515A

Bolt

+++



Comment: Qty.: 32.0000 Each(s)/Unit Total: 160.0000 Each(s)

Bolt

Pick:

Qty Part Number

Description

Batch

32 AN5-15A

Bolt

M108880

SS 08/12/01 (KS)

13.0

AN536A

Bolt

+++



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

BOLT

Pick:

Qty Part Number

Description

Batch

2 AN5-36A

Bolt

M109545

SS 08/12/01 (KS)

14.0

AN542A

Bolt

+++



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Bolt

Pick:

Qty Part Number

Description

Batch

2 AN5-42A

Bolt

M108084

SS 08/12/01 (KS)

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Job Number: 43788

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN543A

Bolt

HHH



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

2

AN5-43A

Bolt

M108302 x 8

M107737 x 2 *

SS 08/12/01 (X5)

16.0

AN545A

Bolt

HHH



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

2

AN5-45A

Bolt

M107939

SS 08/12/01 (X5)

17.0

AN960JD516

Washer

HHH



Comment: Qty.: 80.0000 Each(s)/Unit Total : 400.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

80

AN960JD516

Washer

M109282

SS 08/12/01 (X5)

18.0

D34561

Washer

HHH



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Washer

batch:

B40285 x 2

B43002 x 8

SS 08/12/01 (X5)

19.0

D38121

Washer

HHH



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

batch:

B43283 x 18

* B43867 x 2

SS 08/12/01 (X5)

20.0

MS21042L4

Nut

HHH



Comment: Qty.: 16.0000 Each(s)/Unit Total : 80.0000 Each(s)

Nut

Pick:

Qty

Part Number

Description

Batch

18

MS21042L4

Nut

M108145

SS 08/12/01 (X5)

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Machine Or Operation:

Description:

21.0

MS21042L5

Nut



Comment: Qty: 40.0000 Each(s)/Unit Total: 200.0000 Each(s)

Nut

Pick:

Qty

Part Number

Description

Batch

40

MS21042L5

Nut

MS21042L5 x 20
MS21042L5 x 180

AS 08/12/08

22.0

MS210434

Nut



Comment: Qty: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Nut

batch:

MS 09166

AS 08/12/08

23.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

AS 08/12/08

24.0

PACKAGING#1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 24

AS 08/12/08

25.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

AS 08/12/08

Job Completion



AS 08/12/08